



442 BERWICK-HAZLETON HWY
 NESCOPECK, PA 18635
 (570) 379-3069

BLOCK

HOT TANK	\$ 60	[[
SHOT PEEN	\$ 80	[[
MAGNIFLUX	\$ 45	[[
INSTALL CAM BEARINGS	\$ 40	[[
BORE V-8	\$ 100	[[
DECK BLOCK	\$ 100	[[
BORE & DECK BLOCK	\$ 165	[[
BORE & DECK OVER .060	\$ 225	[[
HONE V-8	\$ 75	[[
HONE V-8 W/ PLATE	\$ 100	[[
BORE & HONE V-6	\$ 160	[[
BORE & HONE 4 CYL	\$ 140	[[
INSTALL SLEEVE	\$ 125	[[
CHECK CRANK HOUSING BORES	\$ 30	[[
ALIGN HONE	\$ 125	[[
ROUGH BORE NEW CAPS	\$ 100	[[
INSTALL J.E.T. BILLET CAPS	\$ 150	[[
ALIGN & RESIZE CAM BRG. BORES	\$ 60	[[
CUT CAM BORE OIL GALEYS DEEPER	\$ 75	[[
DEBURR NEW BLOCK OR OIL RETURNS	\$ 60	[[
CLEARANCE BLOCK FOR STROKER	\$ 90	[[
CUT O-RING/RCVR GROOVES	\$ 100	[[
INSTALL WIRE RINGS	\$ 70	[[
CLEAN FOR ASSY. & INSTALL PLUGS	\$ 70	[[

HEADS

SHOT PEEN (PER PAIR)	\$ 45	[[
BEAD PORTS & CHAMBERS (PAIR)	\$ 60	[[
MAGNIFLUX (PAIR)	\$ 35	[[
PRESSURE CHECK EACH	\$ 50	[[
DISS. + CLEAN + INSPECT + RE-ASSY	\$ 110	[[
HIGH EFFICIENCY VALVE JOB	\$ 180	[[
COMPETITION VALVE JOB	\$ 210	[[
RESURFACE PAIR UP TO .020	\$ 90	[[
RESURFACE PAIR .021 THRU .040	\$ 125	[[
ANGLE MILL UP TO .100	\$ 210	[[
INST + HONE BRNZ GDS. (GUIDES INC)	\$ 135	[[
INSTALL SCREW-IN STUDS	\$ 110	[[
ADDL CHG FOR 1.6 SLOTS OR CV HEADS	\$ 25	[[
SHORTEN GUIDES	\$ 35	[[
MACHINE FOR TEFLON SEALS	\$ 60	[[
MACHINE FOR O/S SPRINGS	\$ 70	[[
INSTALL HARDEND SEATS	\$ 125	[[
BORE O/S VALVES	\$ 80	[[
MACHINE CHAMB. FOR O/S VALVES	\$ 50	[[
PORT MATCH INTAKE SIDE	\$ 180	[[
PORT MATCH INTAKE MANIFOLD	\$ 200	[[
PORT MATCH EXHAUST SIDE	\$ 150	[[
BOWL BLEND V-JOB INTO PORTS	\$ 190	[[
RELIEVE & POLISH CHAMBERS	\$ 200	[[
MISC PORT WORK BILLED@ \$65/HR	_____	[[
FLOW TEST PER CYLINDER	\$ 90	[[
CUT O-RING/RCVR GROOVES	\$ 170	[[

RODS & PISTONS

HOT TANK SETS	\$ 20	[[
SHOT PEEN SET	\$ 40	[[
MAGNIFLUX SETS	\$ 50	[[
PRESS OFF (8)	\$ 15	[[
PRESS ON (8)	\$ 50	[[
CHECK BRG BORE SIZE	\$ 30	[[
CHECK FOR STRAIGHTNESS (8)	\$ 40	[[
RECONDITION BRG BORES (EA)	\$ 15	[[
CORRECT SIZE (EA)	\$ 8	[[
RE-BUSH FLOATER RODS (8)	\$ 100	[[
HONE FOR STEEL FLOATERS (8)	\$ 75	[[
PIN FIT NEW CUSTOM PISTONS	\$ 45	[[
CLEAN, BEAD & PIN FIT USED PISTONS	\$ 50	[[
FLYCUT UP TO .050/VALVE SET	\$ 65	[[

CRANK

TANK OR SHOT PEEN	\$ 30	[[
MAGNIFLUX	\$ 30	[[
MICRO POLISH	\$ 30	[[
CHECK SIZE & POLISH	\$ 50	[[
STRAIGHTEN BENT CRANK	\$ 75	[[
REGRIND	\$ 180	[[
DRILL FOR J.E.T. OILING	\$ 100	[[
CHAMFER OIL HOLES	\$ 30	[[
GUN DRILL ROD THROWS (EA)	\$ 70	[[
TURN CW'S FOR ROUGH BALANCE	\$ 120	[[
BALANCE ASSEMBLY	\$ 225	[[
SLUG MALLORY (EA INSTALLED)	\$ 75	[[
BALANCE FLYWHEEL	\$ 60	[[
WELD IN SLUG	\$ 40	[[
CONVERT FLYWHEEL TO EXTERNAL	\$ 75	[[
SCALP FLANGE	\$ 100	[[
RE-SURFACE FLYWHEEL	\$ 55	[[

ASSEMBLY OPTIONS

DISASSEMBLE SHORT BLOCK	\$ 75	[[
DISASSEMBLE COMPLETE ENGINE	\$ 120	[[
CALCULATE COMP RATIO W/ CC HEAD	\$ 60	[[
ASSEMBLE SHORT BLOCK	\$ 450	[[
ASSEMBLE FRESHENED ENGINE	\$ 600	[[
ASSEMBLE NEW RACE ENGINE	\$ 700	[[
CLEAN & INSPECT USED PART/HR	\$ 50	[[
DYNO TEST PER DAY	\$ 450	[[

MISCELLANEOUS

REM SIEZED/STRIPPED BLOCK PLUGS	\$ 12	[[
3-10 PLUGS	\$ 6	[[
CLEAN & BEAD/PEEN INTAKE	\$ 40	[[
CLEAN & PEEN DAMPER	\$ 10	[[
CLEAN & PEEN OIL PAN	\$ 30	[[
ANY JOB NOT LISTED ABOVE WILL BE BILLED @ SHOP RATE OF \$65/HR _____HRS=_____		[[

NAME _____

\$1 _____ \$2 _____

PH# _____ OR _____

\$3 _____ \$4 _____

ENGINE: _____

Notes: _____